



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4148-041

Job Sheet 176471



Part No: D4148-041

Job Qty: 6 ea

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/24/18

Job Tracking No:

Due Date: 5/15/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD ver:EC IPP Rev:B 10.07.22 as per revB DD ver:JLM IPP Rev:C 10.10.29 as per revC DD ver:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	5/15/18	5/15/18	0.00	0.00	Start Up Small Fab-3		MAY 08 2018
100	Small Fab	6 pcs	5/15/18	5/15/18	0.00	1.80	Small Fab-6		MAY 09 2018
110	QC	6 pcs	5/15/18	5/15/18	0.00	0.00	QC5		MAY 11 2018
120	Packaging	6 pcs	5/15/18	5/15/18	0.00	0.00	Packaging3-2		MAY 14 2018
130	QC21-SA	6 Ea	5/15/18	5/15/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	12 Ea (2 ea)	90-Start up Operation	5057518
AN4C13A	Bolt	18 Ea (3 ea)	90-Start up Operation	5062293
D2690-6	Lanyard	6 Ea (1 ea)	90-Start up Operation	5060130
D3910-1	Crosstube Lug	6 Ea (1 ea)	90-Start up Operation	5057733
D4091-1	Mounting Lug	6 Ea (1 ea)	90-Start up Operation	5040691 X4
D4148-1	Crosstube Lug Plate, Fwd	12 Ea (2 ea)	90-Start up Operation	5049811
D4148-3	Stud Receiver, Lower	6 Ea (1 ea)	90-Start up Operation	5061739
D4148-5	Eyebolt Stud	6 Ea (1 ea)	90-Start up Operation	5059806
MS17984-C413	Quick Release Pin	6 pcs (1 ea)	90-Start up Operation	5050040 X3
MS20615-4M18	Rivet	48 Ea (8 ea)	90-Start up Operation	506865 X38
MS21043-3	Nut	12 Ea (2 ea)	90-Start up Operation	5057539
MS21043-4	Nut	18 Ea (3 ea)	90-Start up Operation	5038086
NAS1149C0332R	Washer	24 Ea (4 ea)	90-Start up Operation	5049837
NAS1149C0432R	Washer	36 Ea (6 ea)	90-Start up Operation	5025442

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Container No: S069241



Part: D4148-041

Job No: 176471

Serial No/Batch: S069241

Revision:

Inspector:

Date: 05/08/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	12	279	0
	AN4C13A	18	151	0
	D2690-6	6	18	0
	D3910-1	6	17	0
	D4091-1	6	64	0
	D4148-1	12	40	0
	D4148-3	6	12	0
	D4148-5	6	20	0
	MS17984-C413	6	37	0
	MS20615-4M18	48	234	0
	MS21043-3	12	1,220	0
	MS21043-4	18	1,039	0
	NAS1149C0332R	24	5,836	0
	NAS1149C0432R	36	2,485	0

Part Specifications

Specifications could not be found.

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003084	S069229	AN3C12A	Bolt	s057518	ST349	12
003084	S069230	AN4C13A	Bolt	s062293	ST344	18
003084	S069231	D2690-6	Lanyard	s060130	ST009	6
003084	S069232	D3910-1	Crosstube Lug	s057733	ST525	6
003084	S040691	D4091-1	Mounting Lug	S040611	ST525	4
003084	S069233	D4091-1	Mounting Lug	s067530	ST525	2
003084	S069234	D4148-1	Crosstube Lug Plate, Fwd	s049871	ST080	12
003084	S061759	D4148-3	Stud Receiver, Lower	S059670	ST080	6
003084	S069235	D4148-5	Eyebolt Stud	s059806	ST080	6
003084	S050040	MS17984-C413	Quick Release Pin		ST315	3
003084	S068659	MS20615-4M18	Rivet		ST306	38
003084	S069236	MS20615-4M18	Rivet	s041582	ST306	10
003084	S069237	MS21043-3	Nut	s057534	ST302	12
003084	S069238	MS21043-4	Nut	s038086	ST302	18
003084	S069239	NAS1149C0332R	Washer	s049837	ST266	24
003084	S069240	NAS1149C0432R	Washer	s025742	ST266	36

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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